



Dart Aerospace Ltd.
1270 Aberdeen St
Hawkesbury, ON
K6A 1K7
Canada

Tel (613) 632-5200
Fax 613 632-5246

RBE117-60000-W6-1
Job Sheet 197086



Part No: RBE117-60000-W6-1

Job Qty: 5 pcs

Part Name: Disk Assembly



Part Weight: 0 lbs

Status: Scheduled

Priority: Medium

Job Created: 6/28/19

Job Tracking No:

Due Date: 8/10/19

Created By: Kimberley Guerin

Type: SOLD

Description:

Note: DWG RBE117-60000-W6 Rev A IPP Rev. A 19.06.27 New issue DP Verify DD

Ship Via:

Bill of Materials



Dart Aerospace Ltd.
1270 Aberdeen Street
Hawkesbury, ON K6A 1K7
CANADA
TEL: 1 613 632-5200
Email: sales@dartaero.com
www.dartaerospace.com

Container No: S203168



Part: RBE117-60000-W6-1

Job No: 197086

Serial No/Batch: S203168

Revision: A

Inspector:

Exp Date:

Instructions:

Date: 08/07/19

Job Routing

Op No	Operation	Qty	Start Date	Due Date	Standard		Workcenter/Supplier		Sign-off
					Setup Hrs	Run Hrs	Workcenter / Supplier	Lead Time	
100	Small Fab - 1	5 pcs	8/10/19	0.00	1.00		Small Fab - 1		MLL
							Small Fab - 2		
							Small Fab - 3		
							Small Fab - 4		
							Small Fab - 5		
							Small Fab - 6		
							Small Fab - 7		
110	QC 5	5 pcs	8/10/19	0.00	0.00		QC 5 - 10		DAS 19 9-88
							QC 5 - 12		
							QC 5 - 17		
							QC 5 - 18		
							QC 5 - 19		
							QC 5 - 22		
							QC 5 - 24		
							QC 5 - 3		
							QC 5 - 43		
							QC 5 - 49		
							QC 5 - 51		
							QC 5 - 58		
							QC 5 - 68		
							QC 5 - 9		
							QC 5 - 50		
							QC 5 - 30		
							QC 5 - 40		
120	Packaging 3-1 - Stock - B4B	5 pcs	8/10/19	0.00	0.00		Packaging 3 - 1 - B4B		DAS 21 AUG 07 2019
							Packaging 3 - 2 - B4B		
							Packaging 3 - 3 - B4B		
							Packaging 3 - 4 - B4B		
							Packaging 3 - 5 - B4B		
							Packaging 3 - 6 - B4B		
							Packaging 3 - 7 - B4B		
							Packaging 3 - 8 - B4B		
							Packaging 3 - 9 - B4B		
							Packaging 3 - 10 - B4B		
130	QC 21 - SA	5 pcs	8/10/19	0.00	0.00		QC 21 - SA - 21		9-88 DAS 21 AUG 07 2019
							QC 21 - SA - 70		
							QC 21 - SA - 53		

Part Op 100 - Assemble as per DWG. See note 8.
Descriptions:

Job BOM

Part / Item	Component Name	Quantity	Operation	Container
93600A697	SS316 Dowel Pin 8 mm Dia. X 20 mm Long	10 Ea (2 ea)	100-Small Fab - 1	5196336
RBE117-60000-W6-2	Disk	5 pcs (1 ea)	100-Small Fab - 1	5197673

Job Allocations

Operation	Component Part	Required	Inventory	Allocated
100-Small Fab - 1	93600A697	10	5	0
	RBE117-60000-W6-2	5	5	0

Part Specifications
Specifications could not be found.

Plex 8/7/19 7:27 AM dart.boucher.sylvie